

STC Test Report

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No: HT195865

Applicant (BEP001) : Bestko Precision Limited

Unit 303, Block A, Po Lung Centre,

11 Wang Chiu Road, Kowloon Bay, Hong Kong.

Attn.: Thomas Lau

Description of Sample(s) : One (1) group of submitted sample said to be

SHOWER HINGE
Style No.: BK012-90°
End Use: Bestko

Country of Destination: Global

Date sample(s) Received : 2009-06-26

Date Tested : 2009-06-26 to 2009-09-10

Investigation Requested : Selected test(s) as detailed herein.

Conclusion(s) : The submitted sample complied with the submitted

requirement of hinge test.

CHENG Chun-yiu, David Da

Authorized Signatory
Textile and Materials Department
For and on behalf of
The Hong Kong Standards and Testing Centre Ltd.

SATRA Accredited Laboratory
International Safe Transit Association (ISTA) Certified Laboratory
Members of
Hong Kong Apparel Society Limited
Hong Kong Footwear Association

Approved Laboratory of The Woolwark Company
The Govmark Fire Laboratories Certified Laboratory

Hong Kong Association for Testing, Inspection and Certification Limited Knitwear Innovation and Design Society (KIDS)

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TEST RESULT(S):

Hinge Test

Test procedure(s) refers to AGA-SH1-Hinge:

- 1. The hinge with modified weight of 68kg tempered glass door were install in test frame that shall be constructed of 1/4 inch (6mm) wall, 2 inches (51mm) x 4 inches (102mm) steel tubing. The frame shall be no less than 36 inches (914 mm) wide and 96 inches (2438mm) in height. The corner shall be welded on the three exposed sides of a butt or mitered joint. Spacing between the vertical edges shall be plumbed to 1/8 inch (3mm) and spacing between the horizontal edges shall be plumbed to 3/16inch (5mm).
- 2. The tempered glass door was swing from 0° (closed) to 90° (open) and back to 0° every 10 seconds.
- 3. A mist of 80°F (+/- 3°F) tap water shall be directed onto one side of each hinge for 30 seconds every half-hour. Air temperature shall be maintained throughout the test at 72°F (+/- 3°F).
- 4. Inspect the hinges every 8,640 cycles and record the vertical latch spacing and any noticeable change in the hinge operation.

Result

			3	
Sample	No. of cycle	Observation	Submitted requirement	Comment
#BK012-90°	8,640	1) No noticeable degradation was observed on hinge.	1. If at any time during	Pass
5	5	2) Movement of vertical latch: 0mm	the test, noticeable	
dr.p.	17,280	1) No noticeable degradation was observed on hinge.	degradation to the	Pass
	0	2) Movement of vertical latch: 0mm	hinge becomes	
410	25,920	1) No noticeable degradation was observed on hinge.	audible and/or visible	Pass
STI	STILL	2) Movement of vertical latch: 0mm	through casual	
UB	34,560	1) No noticeable degradation was observed on hinge.	observation.	Pass
2	2	2) Movement of vertical latch: 0mm	2. If slippage occurs,	2
CTKO	43,200	1) No noticeable degradation was observed on hinge.	allowing movement of	Pass
		2) Movement of vertical latch: 0mm	the vertical latch	
W BE	51,840	1) No noticeable degradation was observed on hinge.	edge greater than 1/16	Pass
	d's	2) Movement of vertical latch : 0mm	inch (2mm).	· Of v
⊕	60,480	1) No noticeable degradation was observed on hinge.	⊗	Pass
120	10	2) Movement of vertical latch : 0mm	TIO TI	0
5	69,120	1) No noticeable degradation was observed on hinge.	451	Pass
Or Po,	OB,	2) Movement of vertical latch: 0mm	OB, OB,	O.B.
a.	77,760	1) No noticeable degradation was observed on hinge.	a. a.	Pass
410	10	2) Movement of vertical latch: 0mm	10	Ö
GTI	80,000	1) No noticeable degradation was observed on hinge.	- CT	Pass
(18)	(18)	2) Movement of vertical latch: 0mm	ABE ABE	N BH
CK.	GK.		Ch. Ch.	GK.



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W.BESTRO

SAMPLE PHOTOGRAPH (S): 100

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H.BESTIKO

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Test Set up Photograph:



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The Hong Kong Standards and Testing Centre Ltd.

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SAMPLE PHOTOGRAPH (S):

Sample: #BK012-90° (Before test)



Sample: #BK012-90° (After test)



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