

### STC Test Report

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No: HT195864

Applicant (BEP001) : Bestko Precision Limited

Unit 303, Block A, Po Lung Centre,

11 Wang Chiu Road, Kowloon Bay, Hong Kong.

Attn.: Thomas Lau

Description of Sample(s) : One (1) group of submitted sample said to be

SHOWER HINGE Style No.: BK958-180°

End Use: Bestko

Country of Destination: Global

Date sample(s) Received : 2009-06-26

Date Tested : 2009-06-26 to 2009-07-31

Investigation Requested : Selected test(s) as detailed herein.

Conclusion(s) : The submitted sample complied with the submitted requirement of hinge test.

CHENG Chun-yiu, David,
Authorized Signatory
Textile and Materials Department
For and on behalf of

The Hong Kong Standards and Testing Centre Ltd.

SATRA Accredited Laboratory
International Safe Transit Association (ISTA) Certified Laboratory
Members of
Hong Kong Apparel Society Limited
Hong Kong Footwear Association

Approved Laboratory of The Woolwark Company
The Govmark Fire Laboratories Certified Laboratory

Hong Kong Association for Testing, Inspection and Certification Limited Knitwear Innovation and Design Society (KIDS)

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#### TEST RESULT(S):

#### **Hinge Test**

#### Test procedure(s) refers to AGA-SH1-Hinge:

- 1. The hinge with modified weight of 68kg tempered glass door were install in test frame that shall be constructed of 1/4 inch (6mm) wall, 2 inches (51mm) x 4 inches (102mm) steel tubing. The frame shall be no less than 36 inches (914 mm) wide and 96 inches (2438mm) in height. The corner shall be welded on the three exposed sides of a butt or mitered joint. Spacing between the vertical edges shall be plumbed to 1/8 inch (3mm) and spacing between the horizontal edges shall be plumbed to 3/16inch (5mm).
- 2. The tempered glass door was swing from 0° (closed) to 90° (open) and back to 0° every 10 seconds.
- 3. A mist of 80°F (+/- 3°F) tap water shall be directed onto one side of each hinge for 30 seconds every half-hour. Air temperature shall be maintained throughout the test at 72°F (+/- 3°F).
- 4. Inspect the hinges every 8,640 cycles and record the vertical latch spacing and any noticeable change in the hinge operation.

#### Result:

Sample		No. of cycle	Observation	Submitted requirement	Comment
#BK958-	-180°	8,640	1) No noticeable degradation was observed on hinge.	1. If at any time during	Pass
15		3	2) Movement of vertical latch: 0mm	the test, noticeable	
	OB,	17,280	1) No noticeable degradation was observed on hinge.	degradation to the	Pass
			2) Movement of vertical latch: 0mm	hinge becomes	4
10		25,920	1) No noticeable degradation was observed on hinge.	audible and/or visible	Pass
CTIL		TIL	2) Movement of vertical latch: 0mm	through casual	
	4.3	34,560	1) No noticeable degradation was observed on hinge.	observation.	Pass
	8.	8.	2) Movement of vertical latch: 0mm	2. If slippage occurs,	8.
0		43,200	1) No noticeable degradation was observed on hinge.	allowing movement of	Pass
TEO		TIO .	2) Movement of vertical latch: 0mm	the vertical latch	O
5		51,840	1) No noticeable degradation was observed on hinge.	edge greater than 1/16	Pass
	Or Por	Or po,	2) Movement of vertical latch: 0mm	inch (2mm).	· Or Por
0	a	60,480	1) No noticeable degradation was observed on hinge.		Pass
10		10	2) Movement of vertical latch: 0mm	10	0
GILL		69,120	1) No noticeable degradation was observed on hinge.	STILL STILL	Pass
	NI BE	(1B)	2) Movement of vertical latch: 0mm	NBE NBE	N. BE
	2	77,760	1) No noticeable degradation was observed on hinge.	8	Pass
0			2) Movement of vertical latch: 0mm		0
ar Ko		80,000	1) No noticeable degradation was observed on hinge.		Pass
E3.	28		2) Movement of vertical latch: 0mm	10 ED	THE PERSON
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SAMPLE PHOTOGRAPH (S):

Test Set up Photograph:



The Hong Kong Standards and Testing Centre Ltd.

10 Dai Wang Street, Taipo Industrial Estate, N.T., Hong Kong Fax: (852) 2664 4353 E-mail: hkstc@hkstc.org Homepage: www.stc-group.org This report shall not be reproduced unless with prior written approval from The Hong Kong Standards and Testing Centre Ltd. For Conditions of Issuance of this test report, please refer to the overleaf or Homepage.



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#### SAMPLE PHOTOGRAPH (S):

Sample: #BK958-180° (Before test)



CA BRASILA

Sample: #BK958-180° (After test) 

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