

TEST REPORT

W.BESTKO W.BESTKO Building hardware-Single-axis hinges-Requirements and test methods

Report reference No......

> Supersede Report No. GZ12090564-2R1 dated March 13, 2013 & BESTKO

Credy Chen

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Tested by (name and signature)......: Credy Chen

& BESTKO

Approved by (name and signature) ..: Blusea Dong

July 3, 2013 Date of issue

Total test report 14 pages including: Contents ...

Report text: 8 pages

& BESTKO Appendix A for product photos: 2 pages Appendix B for product drawings: 2 pages Appendix C for product instruction: 2 pages

Intertek Testing Services Shenzhen Ltd. Guangzhou Branch Testing Laboratory name

Block E, No.7-2 Guang Dong Software Science Park, Caipin Road, Address

Guangzhou Science City, GETDD, Guangzhou, China

Same as above Testing location

Bestko Precision Limited Applicant's name

Unit 303, Block A, Po Lung Centre, 11 Wang Chiu Road, Kowloon Address...

Bay, Hong Kong.

Test specification

.....: EN 1935:2002/AC:2003 Standard

Non-standard test method None (

TTRF EN 1935: 2002 B Test Report Form NO.

Concealed Hinge Test item Description

Trademark ::

Model and/or type reference WJ201 & WJ201B

Manufacturer.....

Rating(s)

Summary of testing

& BESTKO & BESTKO & BESTKO The submitted samples COMPLIED WITH all applicable mechanical performance requirements of EN 1935:2002/AC:2003 for the classification.

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TTRE EN 1935: 2002 B

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Report No.: GZ12090564-2R2

Test item particulars

Classification of installation and use Severe duty, use on door

Test case verdicts

Test case does not apply to the test object

Test item does meet the requirement: P (Pass)

Test item does not meet the requirement.

Testing

Date of receipt of test item: September 12, 2012 and May 16, 2013

September 12, 2012 to November 16, 2012 Date(s) of performance of test

May 16, 2013 to June 14, 2013

General remarks

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(See remark #)" refers to a remark appended to the report.

"(See Appendix #)" refers to an appendix appended to the report Throughout this report a comma (point) is used as the decimal separator.

When determining the test result, measurement uncertainty has been considered

General product information:

This report include two models conceal hinge, model WJ201 and WJ201B. The two hinges have same material and similar structure, the difference is the jamb mounting of hinge which reflected in jamb side

The model WJ201 was subjected to fully standard test, in order to assess potential performance differences between the two models, model WJ201B undergoing evaluation, customer-supplied technical drawings of each model are reviewed and compared to those of mainly tested model WJ201, and model WJ201B subjected to Static Load Test and Shear Strength Test.

Details see Appendix B.

Schedule of Components:

See Appendix B - Product Drawings for component list and raw material information.

Detail "Ratings" information listed as following:

First digit (Category of use): Grade 4 – severe duty, For use on door;

Second digit (Durability): Grade 7 - 200 000 cycles;

Third digit (Test door mass): Grade 6* + 160 Kg; * Customized requirement of applicant.

Fourth digit (Suitability for use on fire/smoke compartmentation doors): Grade 1 - Suitable for use on fire resistant and for smoke control door assemblies;

Fifth digit (Safety): Grade 1 - Safety the essential requirement of safety in use;

Sixth digit (Corrosion resistance): Grade 0 - no defined corrosion resistance;

Seventh digit (Security-Burglar-Resistance): Grade 1 - suitable for use on burglar-resistant door & BESTRO assemblies, subject to satisfactory assessment of the contribution of the hinges to the burglar resistance of specified burglar-resistant door assemblies;

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TTRF EN 1935: 2002 B

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TSTKO	Eighth digit (WBESTIO (Hinge Grade):	Page 3	TSTKO	& BESTRO	& BESTIKO	& BESTIO	& BESTIKO
& BE	& BE	& BE	Page 3	& BE	& BL	& BL	& BE	& BL
CTKO	CATEO	CIKO	Page 3	of 14	CTKO	Report No.: G	Z12090564-2R	2 STKO
& BED	Eighth digit ((Hinge Grade):	Grade 13.	& BES	& BES	Report No.: G	Z12090564-2R	R.BESTKO
TKO	Amendment 1: The original	Report Referen	ce No. GZ1209	0564-2, date d		012 modified or	10	CTKO
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& BE	& BE	& Bb	& BE	& Bb	& Bb	& Bb	& BE	& Br.
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RBL	RBI	RBL	RBL	RBE	RBL	RBL	RBL	& Br
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& BESTK	& BEST	KO W BESTIKO	N. BESTIE	EN 1935	VI BESTIE	O BESTIE	O BESTIA	R2 BESTKO
8	Clause	Requirement – Tes	t	<u>Q</u> E11 1900	Result - Re	mark	Verd	- 2
STK	1 5	CLASSIFICATION	THE	STKO	STRO	STRO	STR	STKO
& BE	4.2	Category of use	OK BELL	Of Biry	: Grade 4	Of Bry	OB -	& Bits
<u>.</u>	4.3	Durability	ô	٥	: Grade 7	10	7	100
THE STA	4.4	Test door mass	TSTR	TSTIE	: Grade 6	SESTIM.	STR	2FSTRU
8 Pr	4.5	Suitability for use o	n fire/smoke	80	80.	8p	80	8 19
al.		compartmentation of	doors		: Grade 1	110		I NO
C. BESTIN	4.6	SafetyS	STIL	STILL	: Grade 1	CHSTILL STILL	SIL	BESTIE
Fr	4.7	Corrosion resistand	:e	8,	: Grade 0	Er	8, -	8,
AK S	4.8	Security-Burglar-Re	esistance		: Grade 1	10	1	I NO
C. BESTA	4.9	Hinge grade	AL BESTE	AL DESILE	: Grade 13	ALBEST .	11000	O BESIL
8.	5 %	REQUIREMENTS	8.	8.	8.	8.	8	8.
TE	5.1	Initial friction torque	The	THE REAL PROPERTY.	For Model \	THE PARTY	C. BESTKO	& BESTKO
& BESTK	(I BES)	The maximum pern	(1) Dr	VI D	0 degree: 2	K1 102	& BEST	(BESI
2	8	be: 4 Nm for hinge	grade 12 to 14		: 30 degree:		2	62
TK		KO TKO	TKO	TKO	60 degree;	The	RESTRO	TKO
& BESTK	& BEST	Q BES	W BES	WBES	90 degree:2	2,5 Nm	& BEST P	O BES
	. C	KO W BESTKO	7	& BESTIKO	For Model	W.I201B: &	2	C
STK	O ST	KO STKO	STKO	STKO	0 degree: 2	ALO.	BESTKO	Q BESTKO
& BESTK	& BEST	be: 4Nm for hinge	& BESTIKO	& BESTKO	30 degree:	1 220	& BEST	& BE
G.	, G		ů.	C O	60 degree:	G	G C	
& BESTK	ST	KO STKO	& BESTHO	STRO	90 degree:		STIKE	STRO
& BE	5.2	Static load	& BE.	& BE	& BE	& BE.	OBO -	& BE
40	5.2.1	Load deformation	10	10	10	10	10	10
SESTIA.	TEST	The total mass of th	ne hinged test	element plus	OF STILL	FSTAR	ICLBESTIC	& BESTKO
Rps	8 pr	any additional load	is equal to the	load		o de ls subjected	19/2	80,
40	0	deformation mass of	410	250	: Loading: 32	410	40	10
RESTR	5.2.1 (a)	The vertical displac	att.	atte	WJ201: 0,0	· REP	Q BESTA	G BESTKO
Fr	200	exceed 2 mm			WJ201B: 1	,34 mm	80	8
TK.	5.2.1 (b)	The lateral displace exceed 4 mm	ement under lo	ad shall not	WJ201: 0,6	13 mm	R	, KO
C. BESTI	(I BEST	pexceed 4 mm	(1BEST)	A BEST	: [VVJ201B: 1	A BEST	(BESTE	CI BESTI
A.	5.2.1 (b) TTRF EN 19 Originator: Ir	A.	R.	& BEST	A.	WRESTINO WRESTINO	A.	WBESTKO WBESTKO
CTK	Contract Con	35: 2002 B atertek Testing Servi	CTKO	CTKO	CTKO	CTKO	CTKC	TKO
Q BES	TTRF EN 19	35: 2 00 2 B	Q BES	& BES	Q BES	Q BES	Q BES	Q BES
<u>C</u>	Originator: Ir	ntertek Testing Servi	ces Shenzhen	Ltd. Guangzho	u Branch	C	C	7
& BESTK	& BEST	KO W BESTKO	W BESTINO	Ltd: Guangzho	STKO	CTKO	STKO	, STKO
OK BES	OK BED	Q BES	OK BED	& Bho	& BES	OK BED	Of BED	& BED
0	0.	0	Q.	0	0.	0.	0.	0.

& BESTK	& BEST	KO & BESTKO	& BESTKO	STKO	& BESTKO	STKO	STKO	& BESTKO
& BES	& BES	& BES	& BES	& BELD	& BEE	& BES!	& BES	& BES
TK.	o a	ko siko	Page	5 of 14	TKO	Report No.: G	5Z12090564-2F	R2
& BESTE	UBEST	Q BEST	Q BEST	EN 1935	Q BEST	Q BEST	Q BEST	U BEST
Q.	Clause	Requirement - Te	st	<i>Q</i> .	Result - Re	emark	Verdi	ct
RESTR	5.2.1 (c)	Residual displace	ment after unlo	ading shall be	RESTRE	& BESTKO	STRE	RESTRU
8p.	8p.	within the shaped	area of Figure	C.F.	Pp.	Rp	& BED	Sp.
STK		0.35	1000	STKO	Q BESTKO	& BESTIO	STKO	STKO
& BELL	& BE	0.25 E 0.2 -	8	& BE	& Bho	& BE	& BED.	& BELL
TK.	5	0.15	TKO	TKO	For Model	WJ201: 7150	STIP	TKO
& BESTA	Q BES	0.05	C. BEST	WBEST		placement: 0,03	3 mm	O BEST
(C:	g.	9	0.2 0.3 0.4 0.5 I deformation mm	0.62	Vertical dis	splacement: 0,1	0 mm	0
RESTA	REST	Figure G.1 — Limits	of allowable deforma	ation in static load test	s For Model	WJ201B:	C. RESTRO	BESTIA
Fr	Fr	Lateral displacem	de	8.	dr.	placement: 0,16	6 mm	S.
STK	0	Vertical displacem	281	-GI	161	splacement: 0,1	SI	STKO
& BE	5.2.1 (d) 5.2.2	No visible cracking Overload	g or breakage.	& Blo	No defects	were found	&BV P	& BES
TK.	5.2.2	The total mass of	the hinged test	element plus	TKO	TKO	TKO	TKO
W BEST	Q BESI	any additional loa	d is equal to the	e load overload	Both two m	nodel s s ubjecte	d BUSIL	O BEST
2	E 2.2 (a)	mass of 480 Kg	ana of any blok	va laaf Imusika		nass: 480Kg	20	TO CO
RESTR	5.2.2 (e)	Shall be no break barrel, pin and no	"Cally In	Cultur	"Cally	RESTRU	STKO	RESTRU
8p.	8p	or corrected visior	OLA	Rp.	Orn	were found.	8p	8p
STK	5.2.2 (f)	Shall remain conn	C. L. I.	C. C. T. I.	Call Is	and the	ell STKO	STKO
& BE	5.3	the hinge may have Shear strength	/e been render	ed inoperable	: and operat	ole	881 -	& Bit
TK.	5.3 (g)	Shall be no break	age or cracking	g, or lateral	For Model When load	WJ201: I 10 kN force, th	ne TKO	TKO.
WBEST	QBEST	deformation great	er than 3 mm	Q BESIL		ormation; 2,87 r		Q BESIL
0.	<i>Q</i> .	10 10	0.	C.		10 kN force, th	ne o	œ .c
C. R.E.STR	REST	KO WEESTING	& BESTKO	C. BESTKO	lateral defo	ormation: 2,80 r	nm BESTA	& BESTKO
8 .	8r	Fr.	8.	g.	Fr	8 .	Fr	Fr
STK	o cr	KO STKO	STKO	STKO	STKO	STKO	STKO	STKO
& BESTK	o & BEST	KO W BESTKO	& BESTKO	& BESTRO	& BESTKO	& BESTKO	& BESTKO	& BESTKO
TE	Š m	KO TKO	TKO	TKO	TKO	TKO	TKO	TKO
& BESTE	TTRF EN 19	35: 2002 B Intertek Testing Serv	& BEST	Q BEST	& BEST	& BEST	& BEST	& BEST
& BESTE	Originator: In	Notertek Testing Sen	vices Shenzher	n Ltd. Guangzh	ou\Branch	& BESTRO	410	410
CI BESTIA	o W.BEST	A BESTAL	CI BESTAL	C. BESTAC	CI BESTAL	CI BESTAL	C. BESTAC	V. BESTAC
R.	R.	8.	R.	R.	R.	R.	R.	R.

& BESTK	& BEST	KO & BESTKO	& BESTIKO Page	6 of 14	& BESTKO	& BESTIKO	& BI	STKO	& BESTKO
& BESTA	Q BEST	KO OL BESTIKO	Page U.B.E.STKO	6 of 14	W BESTKO	Report No.: G	Z1209	0564-2R:	d BESTKO
Fr	Clause	Requirement - Te	10.	LEN 1935	Result - Re	emark	G.	Verdic	(P)
& BESTK	5.3 (h)	Additional lateral test shall no exce	and vertical dis	& BE	For Model	WJ201:	fter B	STRO	& BESTKO
& BESTK	& BEST	any hinge leaf, kn		y Branks	For Model Lateral: 0,8 Vertical: 0,	WJ201B: 86mm 20mm	& BI	STIP	& BESTKO
SESTK!	OF ST	KO SESTIKO	STKO .	SESTKO .	test	any breakage	аптег	STKO	FSTKO
Rp.	5.3 (i)	Unlimited perman	ent deformation	n. 47.2	resistant do	ade 14 burglar oor hinge	Rp	N/A	P.p.
& BESTK	5.4 5.4 (j)	Durability The displacement be within the shad	VI D	VI D	8 p.	& BESTEO	& BI	STRO	& BESTKO
& BESTK	& BEST	1.2 mm magar mm 0.8 0.6 - 0.4 - 0.4 -	& BEETHO.	N HESTIO	& BESTKO	& BESTKO	QB	STKO	& BESTRO
& BESTE	& BEST	Netical 0.2 - 0.0 0	.1 0.2 0.3 Lateral wear	3 (0.4 0.5 mm	& BESTRO		& BI	STIKO	& BESTKO
& BESTE	& BEST	Lateral wear of th		RBL		WJ201: 00 cycles,	& BI	STKO	& BESTKO
& BESTK	5.4 (k)	Maximum permiss after the first 20 c	sible frictional to ycl es and also	orque measured after completion	n Initial:	WJ201; STIFO	& B	STRO	& BESTKO
& BESTK	& BEST	of test shall be 4.	& BESTAC	& BESTAL		2,2 Nm 2,0 Nm 1,4 Nm 1,2 Nm	& B	STKO	& BESTKO
& BESTA	& BEST	KO WHESTINO	& BESTKO	& BESTKO	Final: 0 degree: 2 30 degree: 60 degree: 90 degree:	1 3Nm	& B	STKO	& BESTKO
& BESTK	& BES	Corrosion resistar	& BES	& BESTKO	& BESTKO	& BESTIKO	& B	STEO	& BESTKO
	TTRF EN 19 Originator: In	tertek Testing Ser	vic es Shenzhei	n Ltd. Guangzho	OU Branch	& BESTKO	WBI	STKO	O BESTKO
& BESTK	& BEST	KO WEESTKO	& BESTKO	& BESTKO	& BESTKO	& BESTKO	& BI	STKO	& BESTKO

& BESTK	& BEST	KO WHISTRO	& BESTKO	& BESTKO	& BESTKO	& BESTKO	& BESTKO	& BESTKO
& BESTA	Q BEST	W BESTKO	Page 7	of 14 EN 1935	& BESTIKO	Report No.: G	Z12090564-2R:	Q BESTKO
AFSTK!	Clause 5.5.1	Requirement – Tes Hinges not intende	THE	ed after fitting	Result - Re	THE	Verdic	t arstro
& Br	& Br	0 hours neutral salt	KI D'	KI D'	& Br	& Br	N/A	& Br
& BESTA	5.5.2 BEST	Hinges intended to	be protected a	fter fitting	: No to be pro	otected after fit	ting N/A	Q BESTIA
& BESTE	5.6 REST	Hinges for use on f	ire-resistant an	d/or smoke-	: resistant an	or use on fire nd/or smoke con nblies. Refer to	ntrol P	BESTKO
8 r	9	10 410	Fr.	Fr.	Report No.	AU13014016-2 Jary 23, 2013	dr.	Fr.
& BESTI	5.74 BEST	Hinges for use on k	ourglar-resistar	t doors	: Claimed Gr Refer to An	ade 1	& BESTE	& BESIL
& BESTK	Annex CS	Hinges for use on the Hinges for use of the	(1 B)	K1 85	Refer to cla	uses 4 and 5.	Q B STRO	Q BESTKO
O BESTK	O BEST	conform to the app	ropriate require N 1935.	ements of	Refer to 6.2		V BESTIPO	& BESTKO
& THE	C.2	In addition, the requestion of the confirmation of the confirmatio	n to the require	ement of		ment of Grade	13 WESTE	
& BESTK	& BES.	severe-duty grades 4.2.	& Br	& BL	Concoaled	& BES P	9.	& BES.
CTI.	C.3	exterior face of the installed in accorda	door when the	hinge has bee	n can not be	hinge, fastening accessible from e of the door w	the STR	& BESTKO
& BESTK	& BEST	W BESTKO	& BESTKO	& BESTKO	the hinge ha	as been installe	& BESTIKO	& BESTKO
& BESTK	S & BEST	installed in accordatinstruction. 35: 2002 B Itertek Festing Servi	& BESTKO	& BESTKO	& BESTKO	& BESTKO	& BESTKO	& BESTKO
& BESTA	TTRF EN 19 Originator: Ir	WO & BESTKO	& BESTKO	& BESTKO	& BESTKO	& BESTKO	& BESTKO	& BESTKO & BESTKO
& BESTA	TTRF EN 19 Originator: Ir	35: 2002 B atertek Testing Servi	ces Shenzhen	Ltd. Guangzho	ou Branch	& BESTKO	& BESTKO	& BESTKO
& BESTK	S & BEST	KO W BESTKO	& BESTKO	& BESTKO	& BESTKO	& BESTKO	& BESTKO	& BESTKO

& BESTKO	& BESTK	S BESTRO	& BESTKO	& BESTKO	& BESTKO	& BESTIKO Report No.: G	W BESTIO 212090564-2R	& BESTRO
& BESTKO	& BESTK	lequirement – Testinges used on outhall be either of san only be removing the san only be removed.	Page 8	3 of 14 EN 1935	Q BESTIKO	STRO	STRO	STRO
& BESTA	.4 BEST H	lequirement – Test linges used on outhall be either of so an only be removalternatively, they	utward-opening	external doors nat the hinge pi	The hinge p	in conceals in	the BisTird	
& BE	& BHC W	vithin the hinge fla	p that enable t	oor is open or, te hinge bolts he hinge to	when the do	por is closed.	& BESTKO	& BESTKO
& BESTKO	W.BEST in	n Table 2 (see 7.4 inge pin shall be cceptance criterio	f) for grades 12 removed for the	, 13 or 14. The e test, the e hinge	& BESTKO	& BESTKO	& BESTIO	& BESTKO
& BESTKO	W BEST E	linges used on outhall be either of san only be removilternatively, they within the hinge flawithstand the shear Table 2 (see 7.4 inge pin shall be coeptance criterio lements shall not	become separ	ated whilst	& BESTRO	& BESTRO	& BLSTKO	& BESTKO
& BESTKO	& BESTY	& BESTRO	& BESTKO	W.BESTING	& BESTKO	& BESTKO	& BESTRO	& BESTIKO
& BESTIKO	& BESTA	& BESTRO	& BESTIKO	& BESTIKO	& BESTIKO	& BESTIKO	& BESTIO	& BESTRO
& BESTRO	& BESTA	& BESTRO	& BESTRO	& BESTRO	& BESTRO	& BESTRO	& BESTRO	& BESTRO
& BESTRO	& BESTA	& BESTRO	& BESTRO	& BESTRO	& BESTRO	& BESTRO	& BESTRO	& BESTRO
& BESTIKE	& BESTA	& BESTRE	& BESTING	& BESTING	& BESTIKE	& BESTIVE	& BESTILE	& BESTIKE
& BESTING	& BESTA	& BESTRE	& BESTRE	& BESTRE	& BESTING	& BESTILL	& BESTILE	& BESTRO
& BESTIN	& BESTIN	& BESTIN	& BESTIN	& BESTIN	& BESTIN	& BESTIL	& BESTI	& BESTR
W BESTIE	FRF EN 1935 iginator: Inte	in Table 2 (see 7.4 inge pin shall be cceptance criteric lements shall not nder load.	ices Shenzhen	Ltd: Guangzho	ou Branch	& BESTE	& BESTE	& BESTI
& BESTKO	& BESIL	& BEST	& BEST.	& BEST.	& BEST!	& BEST	& BEST	& BEST







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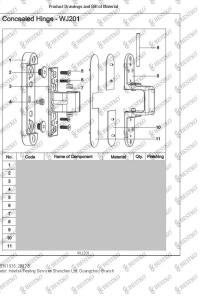
WEESTRO WHESTRO

Product Drawings and Bill of Material

NGO. Concealed Hinge - WJ201

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